



1. Read Installation Instruction and SDS thoroughly prior to installation. Use a double barrel caulk gun to dispense the Epoxy Caulk.
2. All surfaces must be clean, dry, free of dust, grease, paints, oils, and any other foreign material which may interfere with proper adhesion.
3. Smooth areas must be roughened with 60 grit sandpaper or a grinding disc. Epoxy Caulk will not adhere to cured epoxy without sanding or grinding.
4. The Epoxy Caulk and the room temperature should not be less than 70°F (20°C) for 72 hours prior to, during and after application. Depending on the amount, the mixed caulk has a life up to 45 minutes.
5. Place dual-cartridge in dispensing gun and remove end cap. Attach mixer nozzle and retaining nut. Dispense caulk; discard the first 1 - 2 inches of caulk.
6. If step needs repair, apply Epoxy Caulk directly to the step surface to fill depressions, holes, cracks and repair step edges. Use a putty knife, trowel edge, etc. to smooth surface. If repaired areas become fully cured (1-3 hours) before tread installation, sanding will be necessary. See Step 3.
7. Apply appropriate stair adhesive (# 56 Latex, #5 Epoxy or Neoprene contact) per label instructions.
8. Apply a sufficient amount of the Epoxy Caulk inside the nosing of the tread so that when the tread is pressed firmly in place, the caulk will conform to the front of the step edge.
9. Thoroughly roll tread with a J-type hand roller, especially in the nosing area. The nosing area of the tread must be in 100% contact with the step edge to provide adequate support and eliminate any gaps.
10. Coverage - Approximately 50 lineal feet per unit at 1/4" bead.
11. Do not allow traffic until 48 hours after installation.

CAUTION: This Epoxy Caulk cannot be removed from surface after it has cured without causing irreparable damage to the product surface. If spilled, remove immediately with a clean cloth and a solution of warm water and detergent.

CLEAN-UP:

Clean equipment with a solution of warm water and detergent. To save a partial cartridge of caulk for future use, leave the mixing nozzle and retaining nut in place on the tube. Material will cure inside the nozzle, but not at the base where the nozzle screws onto the cartridge. To use the remainder of the cartridge, remove the old nozzle and replace with a clean nozzle.