



1. Flooring materials and adhesives should be stored in a pre-heated building where room and substrate temperature should be no less than 65° F, 24 hours before, during and after installation.
2. Sub-floors must be cleaned, free of dust, dirt, grease, wax, paint, curing or parting agents or any other substances that may affect the bond. Concrete floors must be level, fully cured and free of excessive moisture emissions and alkali. All substrate preparation and testing procedures must conform to ASTM F710 guidelines. The relative humidity of the substrate should be 90% (95% for vinyl) or less as defined by ASTM F2170 with pH of 8-11.
3. Trowel recommendations: 1/16 x 1/16 x 1/16 square notch, approximate coverage: 160 – 180 sqft per gallon. It is up to the installer to determine the proper trowel to be used. It is critical to replace the trowel blade when worn to ensure proper spread rate. Adhesive application must be sufficient to achieve 100% transfer of adhesive to the backing of the floor covering.
4. If sheet goods are to be installed, cut to fit before spreading adhesive. All seams must be overlapped and double cut. Flooring may be placed immediately when installed over a porous substrate. If installing over a non-porous substrate allow the adhesive to dry until it no longer transfers to finger when lightly touched. Do not install flooring into wet adhesive over a non-porous substrate. Open time is 15-60 minutes,
5. Lay floorcovering into the adhesive as to minimize air bubbles and wrinkles.
6. Roll flooring with a 75-100lb roller in both north-south and east-west directions to ensure 100% transfer and to remove trapped air.
7. Restrict foot traffic for at least 24 hours and DO NOT move heavy objects on carts over the finished flooring for at least 72 hours. Allow at least five days following the installation before conducting wet cleaning procedures or initial maintenance.

Use a clean wet cloth to clean up adhesive while still wet. Dried adhesive may require the use of an appropriate solvent.